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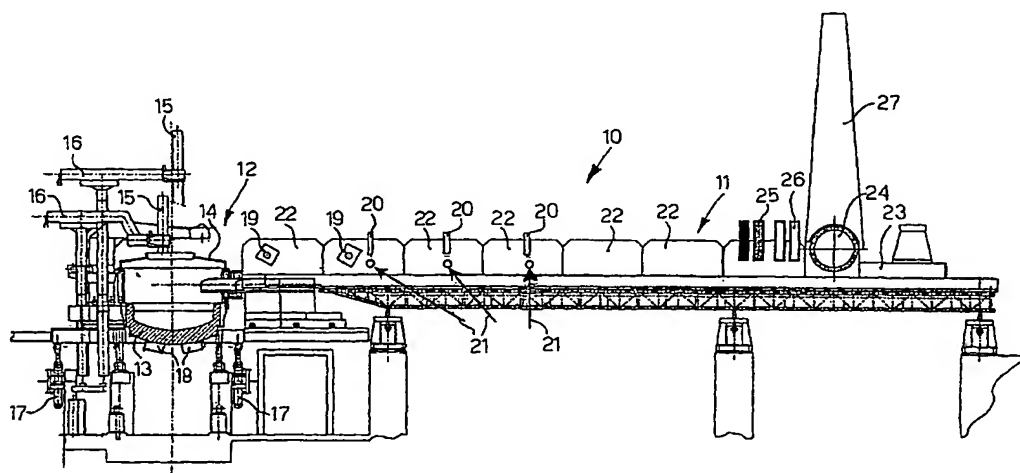
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(54) Title: METHOD FOR PRE-HEATING, TRANSFORMING AND MELTING A METAL CHARGE AND RELATIVE PLANT



(57) Abstract: Method and plant for pre-heating, transforming and melting a metal charge comprising metal scrap, in an electric arc furnace (12) associated with a tunnel (11) to transport, pre-heat and discharge the scrap. The furnace (12) comprises a hearth (13) and a roof (14) through which the electrodes (15) pass. The method provides that the furnace (12) is weighed at least periodically in order to detect the quantity of discharged scrap present inside the furnace (12) itself, that the temperature of the liquid bath inside the furnace (12) is detected at least periodically and that at least the discharge delivery of the scrap inside the furnace (12) is detected by weighing and is regulated in order to maintain the temperature of the liquid bath around a pre-determined value.